

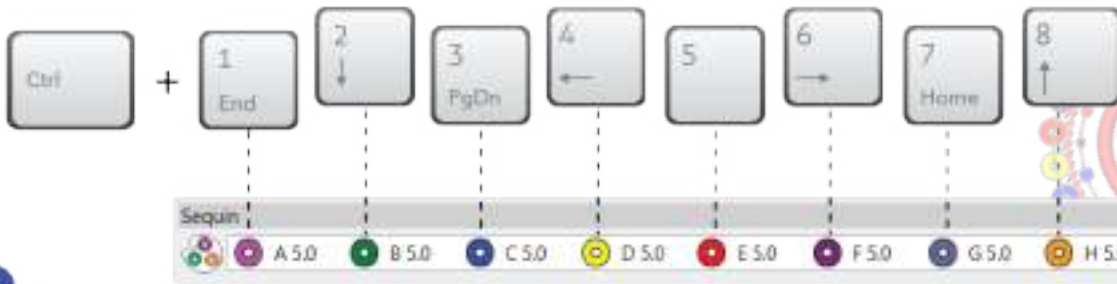
CREATIVE STITCH INCLUSIONS

Sequins Advanced

SEQUIN DROP

Say goodbye to manual sequin placement struggles! Instead of using the Manual Sequin tool, digitizers can flesh out designs using Run, Triple Run, or Motif Run, and seamlessly drop sequins using keypad 'hotkeys.' Each key corresponds to a specific sequin, making the process efficient and precise.

Up to 8 Sequin Support



SEQUIN SWAP

Adapt to different machine setups by effortlessly re-arranging your sequin positions. The Sequin Palette Editor now features a convenient Swap Sequin button for efficient sequin work.



MANAGEMENT



Design Library

Replacing Design Explorer, the new Design Library is integrated into EmbroideryStudio e4. This gives you all the tools previously found only in Windows Explorer. All designs on your PC are automatically indexed. You can then access all your designs in a single view.

OPTIONAL ADD-ON ELEMENTS



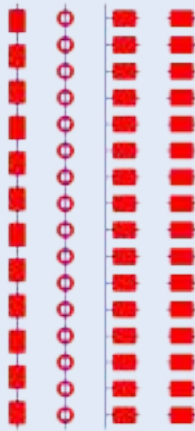
Chenille

Add chenille embroidery capabilities to a lockstitch embroidery digitizing system. Select from stitch types like run stitching or decorative and create intricate designs. Control needle height, corners and stitch length.



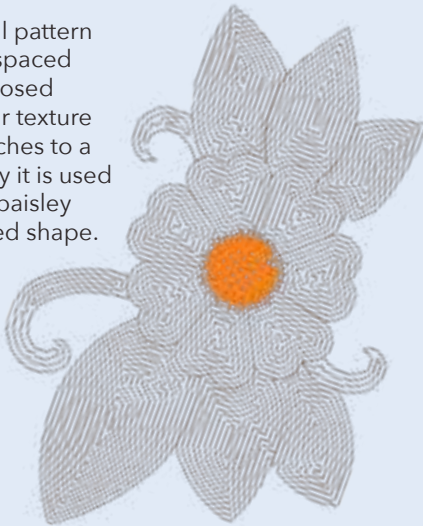
Beading

Includes a variety of fixing methods, both standard and decorative, such as star, flower and other creative patterns. Beading allows for the creation of a Bead Palette which enables you to define the shape, color, and size of the bead.



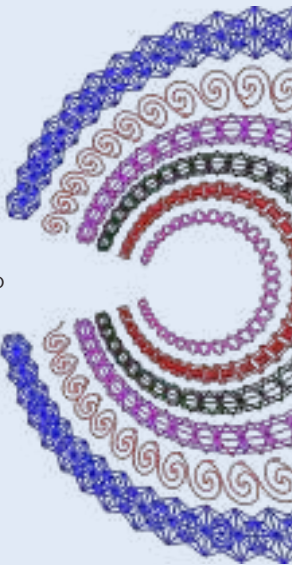
Maze Fill

Creates a beautiful pattern of perfect evenly spaced stitches within a closed shape, allowing for texture while keeping stitches to a minimum. Typically it is used to create flowers, paisley prints or any curved shape.



Motifs Advanced

Gradient motif run smoothly decreases the size of your motif pattern along your motif run object. Motif Column will morph your motif pattern to any custom shape you create with Column A. Reshaping will instantly transform your motif to your new shape.



OPTIONAL ADD-ON DEVICE

WiFi Machine Networking

EmbroideryConnect

Now you can wirelessly manage and transfer embroidery designs from EmbroideryHub to the 2nd generation EmbroideryConnect WiFi device connected directly to your embroidery machines.

- Color-coded LED light notifications.
- Barcode scanner-ready for super-fast design loading.
- Simple set-up to your existing WiFi network.

EmbroideryHub

Quickly and easily send, scan, and queue your embroidery designs for production. EmbroideryHub software is included FREE with e4.5 Designing.

*Note: EmbroideryConnect software **Element** now **upgraded** to EmbroideryHub. Requires 2nd Generation EmbroideryConnect WiFi device.*



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EMBROIDERY STUDIO 2026

Digitizing Advanced

Everything you have in ES2006 plus more!



NEW AND IMPROVED FEATURES IN 2026

DHE Format

Export designs with combination of multiple sequins and multiple beads. Newer Dahao controllers that support this feature read only DHE format for such designs to control the drop of sequins and beads.

The DHE format is available in Advanced Digitizing, Textile Embroidery and Professional Multi-Digitizing levels.



Buttonholes

EmbroideryStudio now allows you to insert preset buttonholes with the new **Add Buttonhole** tool. You can specify their size and merge them into a design.

Buttonholes are usually formed with satin column stitches bordering a slit that is slightly longer than the button diameter, depending on button thickness.

The satin stitch border protects the slit from fraying.



Multi Blend

The new Multi Blend effect in EmbroideryStudio builds on and greatly extends the capabilities of the former Color Blending tool.

It delivers smooth, natural color transitions and sophisticated shading - all within a single, editable object.



INDIA

With Multi Blend, you can create multiple layers of stitching using any combination of stitch types, fill styles, and special effects.

Add as many layers as needed to achieve the perfect tonal depth or gradient.

Redwork

Redwork is a popular hand-embroidery style that uses simple outline stitches typically in red, but also black, blue, or green.

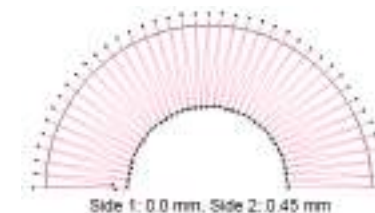
The new **Redwork** tool in EmbroideryStudio allows you to create this style digitally. With one click, objects are sequenced and grouped to replicate the charm of stitching.

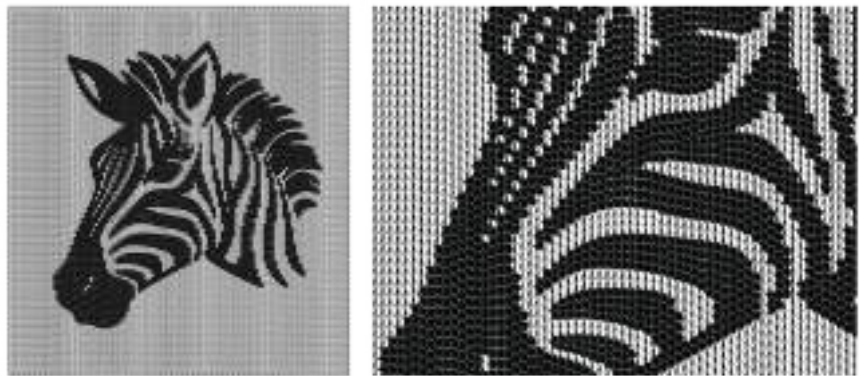
www.wilcom.com



Twin-sided Pull Compensation

You can set different values for each side of an object and have greater control over embroidery quality and can achieve more reliable stitch results.





SEQUIN SPLIT

Now, with a multi-sequin capable machine, easily assign different sequins from the palette to split areas of sequin fills. Achieving a unique Sequin Stamp on each side, the Double Pattern Flip Sequin is now available.

This process is akin to creating custom stitch patterns with unique splits. To create neat borders, simply apply the "Add fill margin" to cover the fixing stitches that are outside the sequin fill block

BASIC STITCH INCLUSIONS

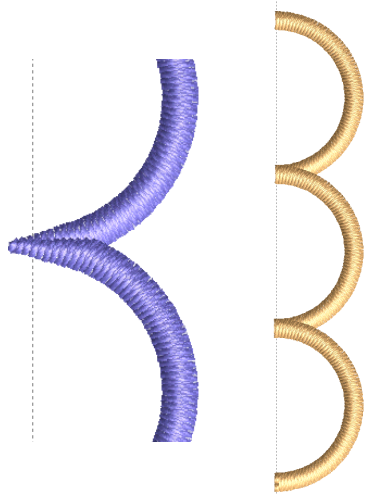
Radial Fill

Apply the radial stitch direction to existing stitch types or stitch effects. Edit the centre to be a single point or shape either inside or outside the object.



Lap Corner

Change the Lap Corner Overlap and create Flat or Split Overlaps in "Curve Extensions".



Freehand

Allows you to draw open and closed shapes freely as if drawing with a pencil, instead using the computer mouse or a stylus pen for extra control. This unique tool shows the stitch simulation as you draw.



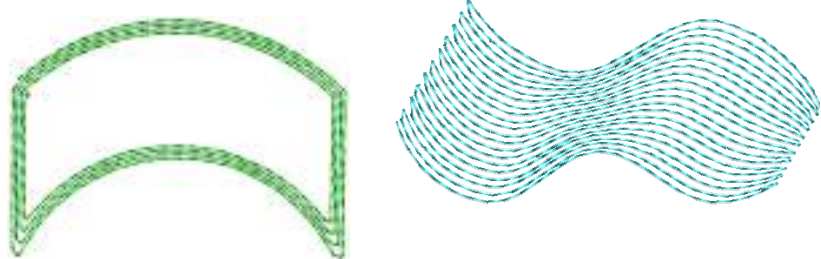
Graphics Style Digitizing Tools

New graphic design style digitizing tools have been added, making digitizing simpler for non-traditional embroidery digitizers and designers.



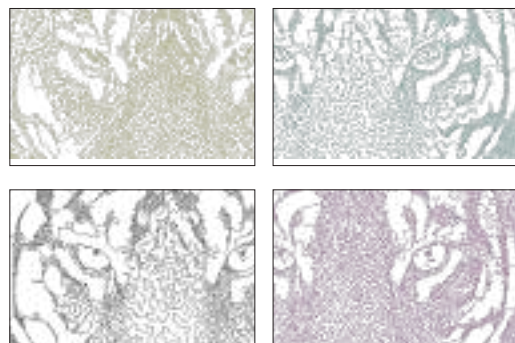
Contour Stitch

Enhancements have been added to allow "Constant Density" in shapes with variable width, e.g. a bowtie. Corner calculations have been improved.



Reef Photo Stitch

Experience the magic of Reef Photo Stitch. Automatically produce a single-colour design. Use CorelDRAW to separate colours and create a multi-colour embroidery.



Spiral Fills Element

Create true spirals in seconds and edit the density. Place the centre of the spiral either inside or outside the shape. Choose in/out or out/in stitch direction.

Stitch spacing: 3mm



Stitch spacing: 5mm



Hand Stitch Effect

No more "machine-look" embroidery! Create an organic hand-stitch effect with randomized spacing and thickness.



NORMAL STITCHING

HAND-STITCH EFFECT

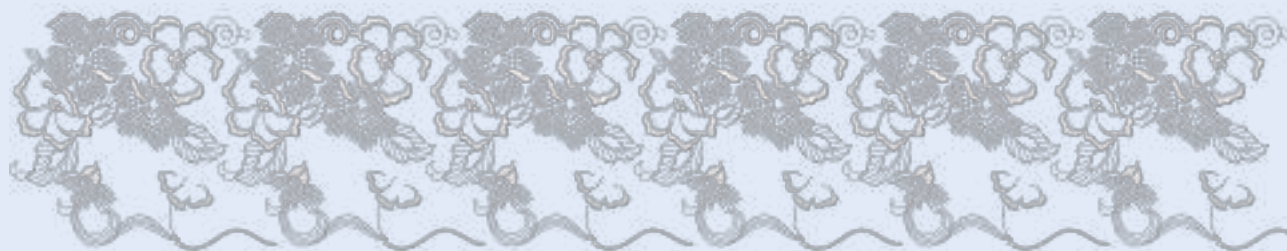
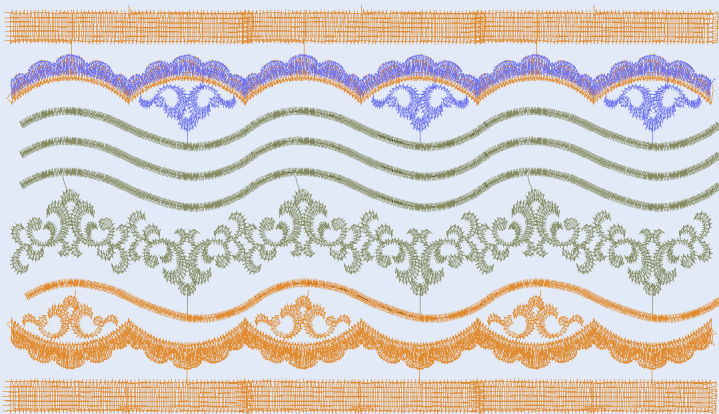
Offset Advanced

Embolden logos, badges and other designs with distinctive, colorful borders. Create automatic outlines and offset borders which can be any combination of 10 object types. Each offset has its own independent object type, color, size and more.



Schiffli

Create and prepare lacework and emblems precisely and efficiently, with perfect repeat joins and optimized pattern arrangements which minimize digitizing time and disk space. Creates files for standard and multihead machines, and supports the codes for major machine types.



Paghadi Stitch (String Stitch)

Attach mirrors or create leaf shaped open fills.

